



# GEM Flowmeter Chemical Compatibility Chart

Fluid	Concentration (%)	Temperature (°F / code)	Electrodes							Liners				
			Stainless Steel (316L)	Hastelloy B (HB)	Hastelloy C (HC)	Titanium (Ti)	Tantalum (Ta)	Platinum (Pt)	Tungsten Carbide (WC)	Neoprene	Polyurethane	PTFE	FEP	PFA
Barium hydroxide (Ba(OH) <sub>2</sub> )			✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Calcium chloride (CaCl <sub>2</sub> )			✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Ferric chloride (FeCl <sub>3</sub> )			✓	✗	✓	✓	✓	✓	✓	✗	✓	✓	✓	✓
Ferric sulfate (Fe <sub>2</sub> (SO <sub>4</sub> ) <sub>3</sub> )			✗	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Ferric sulfate (Fe <sub>2</sub> (SO <sub>4</sub> ) <sub>3</sub> )		R	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Ferric sulfate (Fe <sub>2</sub> (SO <sub>4</sub> ) <sub>3</sub> )	≤30	≤149	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Ferric sulfide (Fe <sub>2</sub> S <sub>3</sub> )	100		✗	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Ferrous nitrate (Fe(NO <sub>3</sub> ) <sub>2</sub> )		R	✗	✗	✗	✓	✓	✓	✓	✓	✓	✓	✓	✓
Fluoboric acid (HBF <sub>4</sub> )	100		✗	✗	✗	✗	✗	✓	✗	✓	✗	✓	✓	✓
Fluosilicic acid (H <sub>2</sub> [SiF <sub>6</sub> ])	10-40	R-86	✗	✗	✗	✗	✗	✓	✗	✗	✗	✓	✓	✓
Hydrochloric acid (HCl)	0.5-5	R	✗	✓	✓	✓	✓	✓	✓	✓	✗	✓	✓	✓
Hydrochloric acid (HCl)	10-20	R	✗	✓	✓	✓	✓	✓	✓	✓	✗	✓	✓	✓
Hydrochloric acid (HCl)	37	R	✓	✗	✗	✗	✓	✓	✓	✗	✓	✓	✓	✓
Hydrochloric acid (HCl)	10	122	✗	✓	✓	✗	✓	✓	✓	✓	✓	✓	✓	✓
Hydrochloric acid (HCl)	5	140	✗	✗	✗	✓	✓	✓	✓	✓	✗	✓	✓	✓
Hydrochloric acid (HCl)	0.5-5	B	✗	✗	✗	✓	✓	✓	✓	✗	✗	✓	✓	✓
Hydrochloric acid (HCl)	10-37	B	✗	✗	✗	✗	✓	✓	✓	✗	✗	✓	✓	✓
Magnesium chloride (MgCl <sub>2</sub> )			✗	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Potassium chloride (KCl)			✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Seawater	100		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Sodium chloride (NaCl)			✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Sodium hydroxide (NaOH)			✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Sodium thiosulfate (Na <sub>2</sub> S <sub>2</sub> O <sub>3</sub> )	25	R	✓	✓	✓	✓	✓	✓	✗	✓	✓	✓	✓	✓
Sodium thiosulfate (Na <sub>2</sub> S <sub>2</sub> O <sub>3</sub> )	25-100	B	✗	✓	✓	✓	✓	✗	✗	✓	✓	✓	✓	✓
Sulfur monochloride (S <sub>2</sub> Cl <sub>2</sub> )		R-B	✓	✓	✓	✗	✓	✓	✗	✗	✗	✓	✓	✓
Sulfuric acid (H <sub>2</sub> SO <sub>4</sub> )	2-5	R	✗	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Sulfuric acid (H <sub>2</sub> SO <sub>4</sub> )	10	R	✗	✓	✓	✓	✓	✓	✓	✗	✓	✓	✓	✓
Sulfuric acid (H <sub>2</sub> SO <sub>4</sub> )	25-60	R	✗	✓	✓	✓	✓	✓	✓	✗	✓	✓	✓	✓
Sulfuric acid (H <sub>2</sub> SO <sub>4</sub> )	70-85	R	✗	✓	✓	✗	✓	✓	✓	✗	✗	✓	✓	✓
Sulfuric acid (H <sub>2</sub> SO <sub>4</sub> )	90-96	R	✓	✓	✓	✗	✓	✓	✗	✗	✗	✓	✓	✓
Sulfuric acid (H <sub>2</sub> SO <sub>4</sub> )	2-5	302	✗	✗	✗	✓	✗	✓	✗	✓	✗	✓	✓	✓
Sulfuric acid (H <sub>2</sub> SO <sub>4</sub> )	5-60	356	✗	✗	✗	✗	✗	✓	✗	✗	✗	✓	✓	✓
Sulfuric acid (H <sub>2</sub> SO <sub>4</sub> )	77-96	302	✗	✗	✗	✗	✗	✓	✗	✗	✗	✓	✓	✓
Sulfurous acid (H <sub>2</sub> SO <sub>3</sub> )	10-Sat	R	✗	✗	✗	✗	✓	✓	✓	✗	✗	✓	✓	✓
Tannic acid (C <sub>76</sub> H <sub>52</sub> O <sub>46</sub> )	10-50	R-B	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Tartaric acid (C <sub>4</sub> H <sub>6</sub> O <sub>6</sub> )	~100	R	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Tartaric acid (C <sub>4</sub> H <sub>6</sub> O <sub>6</sub> )	~100	B	✗	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓

**Key:**

✓ (Green)-Suitable, ✓ (Yellow)- Usable, but service life may be short, ✓ (Brown)- Material may resist corrosion, but not recommended, ✗ - Not Suitable

R- Room Temperature, B - Boiling Temperature, Sat – Saturated